

# Work Order ID 76402

\*76402\*

Page 1

November-11-11 12:50:21 PM



Item ID: D412-742-013

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Float Skidtube Installation

Start Date: 11/11/2011 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 25/11/2011 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals: Process Plan: M.C.S Date: 11/11/11

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI 9517	B
IIN D412-742	D

100

\*100\*

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile and create labels per PPP D412-742-013

0.00

0.00

CHG006

CHG 007

S 12/01/23

JA R. M. S 12-1-19

Plb →

110

\*110\*

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

1375904

W/O: 76402		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
11.11.16	100	The 15 CHG 007		N/A		CP 11.11.16 QSI042	

Part No: D412-742-03 PAR #: \_\_\_\_\_ Fault Category: Prod. Eng. NCR: Yes No DQA: CP Date: 12/1/25  
 Resolution: Rework Disposition: Rework QA: N/C Closed: CP Date: 12/1/25

NCR: 12-1149		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
12/01/23	#100	Missing Parts From w/o to ZZN. R.C. who creates updates incorrectly	CP 12.01.24 QSI042	ADD missing parts to KIT D3591 -1 B <u>77570</u> 042 <del>D3403-3 B</del> <u>OK + 8 fac</u> Rework KIT	12/1/23	S 12/01/23	CP 12.01.24 QSI042	S 12/01/23
			CP 12.01.24 QSI042	correctly update Bom + up Please attach Bom & Ref.		clear done per 12/1/23 77776	CP 12.01.24 QSI042	S 12/01/23

NOTE: Date & initial all entries

**Work Order ID 76402****\*76402\***

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November-11-11 12:50:21 PM

Item ID: D412-742-013

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Float Skidtube Installation

Start Date: 11/11/2011 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 25/11/2011 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC4- 100% Inspect kits for completeness	0.00							
<b>*120*</b>									
QC	Memo	0.00							
Quality Control									
130	Packaging	0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-742-013 Location: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

**POSITIVE RECALL**EFFECTIVE 11/11/16 AUTH dp  
RELEASED qr DATE 12.01.1912/1/24  
12.01.24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Work Order ID: 76402

\*76402\*

Parent Item: D412-742-013

\*D412-742-013\*

Parent Item Name: Float Skidtube Installation

Start Date: 11/11/2011

Required Date: 25/11/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: A05.10.13New Issue KJ/JLM  
 IPP Rev:B 06-06-08 As per DSI9336 JLM IPP RevC 07-12-03 ECN 1072 DD verified by:JLM  
 IPP Rev:D 08-09-08 ecn 08-510 DD verified by:EC  
 IPP Rev:E 09-01-23 as per DSI9441 DD verified by:EC IPP RevF: add AN4C7A DD 10.01.13 verified by:EC IPP Rev:G 11.11.01 as per DSI9517 REV.B DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4C53A		Purchased	No			110	Each	19.0000	4	4	(x)		(34)
*AN4C53A*									**	1119688		1119861	
Bolt													

Location	Loc Qty	Loc Code
----------	---------	----------

ST361	19	
119558	9	
119562	10	

AN4C7A		Purchased	No			110	Each	311.0000	4	4			
*AN4C7A*									**				
Bolt													

Location	Loc Qty	Loc Code
----------	---------	----------

ST356	311	
109147	311	

D3403-5		Manufactured	No			110	Each	28.0000	8	8			
*D3403-5*									**	379087		1211235	
Bushing													

Location	Loc Qty	Loc Code
----------	---------	----------

FG052	20	
74761	20	
ST361	8	
66530	8	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR: <i>2</i>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Work Order ID: 76402

**\*76402\***

Parent Item: D412-742-013

**\*D412-742-013\***

Parent Item Name: Float Skidtube Installation

Start Date: 11/11/2011

Required Date: 25/11/2011

Start Qty: 1.00

Required Qty: 1.00

D412-742-043

Manufactured No

110

Each

0.0000

**\*D412-742-043\***

Replacement Float Skidtube

D2571

Manufactured No

110

Each

0.0000

**\*D2571\***

Saddle, Fwd Out 205

D2572

Manufactured No

110

Each

2.0000

**\*D2572\***

Saddle, Fwd In 205

Location

Loc Qty

Loc Code

ST433

2

71107

2

D2573

Manufactured No

110

Each

0.0000

**\*D2573\***

Saddle, Aft Out 205

D2574

Manufactured No

110

Each

0.0000

**\*D2574\***

Saddle, Aft In 205

D2876

Manufactured No

110

Each

45.0000

**\*D2876\***

Saddle Spacer

Location

Loc Qty

Loc Code

ST025

45

72136

9

73308

36

\*\*

\*\*

\*\*

\*\*

\*\*

\*\*

B75901

B77446

B77246

B77287

B77288

B76949

5

12/1/11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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**\*76402\***

Parent Item: D412-742-013

**\*D412-742-013\***

Parent Item Name: Float Skidtube Installation

Start Date: 11/11/2011

Required Date: 25/11/2011

Start Qty: 1.00

Required Qty: 1.00

D2877

Manufactured No

110

Each

75.0000

**\*D2877\***

Saddle Spacer

\*\* 2 2

Location

Loc Qty

Loc Code

ST025

75

72135

9

73309

66

110

Each

15.0000

\*\* 2 8

D3403-1

Manufactured No

**\*D3403-1\***

Bushing

\*\*

Location

Loc Qty

Loc Code

ST052

15

70696

15

110

Each

102.0000

\*\* 4 4

D2747

Manufactured No

**\*D2747\***

Set Screw

\*\*

Location

Loc Qty

Loc Code

ST021

102

71163

2

73495

100

110

Each

72.0000

\*\* 2 2

D3533-1

Manufactured No

**\*D3533-1\***

Set Screw

\*\*

Location

Loc Qty

Loc Code

ST065

72

73310

72

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 76402

**\*76402\***

Parent Item: D412-742-013

**\*D412-742-013\***

Parent Item Name: Float Skidtube Installation

Start Date: 11/11/2011

Required Date: 25/11/2011

Start Qty: 1.00

Required Qty: 1.00

AN4C6A

Purchased

No

110

Each

330.0000

16

16

\*\*

**\*AN4C6A\***

Bolt

Location

Loc Qty

Loc Code

FG

4

103344

4

ST356

326

116704

15

118451

11

118983

100

119328

200

AN4C52A

Purchased

No

110

Each

61.0000

4

4

\*\*

**\*AN4C52A\***

BOLT

Location

Loc Qty

Loc Code

ST361

61

117163

8

117688

7

118451

46

AN6C12A

Purchased

No

110

Each

16.0000

8

8

\*\*

**\*AN6C12A\***

BOLT

Location

Loc Qty

Loc Code

ST341

16

118422

16

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 76402

\*76402\*

Parent Item: D412-742-013

\*D412-742-013\*

Parent Item Name: Float Skidtube Installation

Start Date: 11/11/2011

Required Date: 25/11/2011

Start Qty: 1.00

Required Qty: 1.00

D3672-3

Manufactured No

110

Each

680.0000

\*\* 32 32

\*D3672-3\*

Phenolic Washer

## Location

## Loc Qty

## Loc Code

ST074

680

64176

180

73487

500

AN960C416L

Purchased No

110

Each

0.0000

\*\* 32 32

\*AN960C416L \*

WASHER

D3672-9

Manufactured No

110

Each

232.0000

\*\* 8 8

\*D3672-9\*

Phenolic Washer

## Location

## Loc Qty

## Loc Code

ST074

232

35523

232

NAS1149C0632R

Purchased No

110

Each

88.0000

\*\* 8 8

\*NAS1149C0632R\*

WASHER

## Location

## Loc Qty

## Loc Code

ST297

88

118006

88

D3672-11

Manufactured No

110

Each

99.0000

\*\* 8 8

\*D3672-11\*

Phenolic Washer

## Location

## Loc Qty

## Loc Code

ST074

99

58046

99

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Work Order ID: 76402

\*76402\*

Parent Item: D412-742-013

\*D412-742-013\*

Parent Item Name: Float Skidtube Installation

Start Date: 11/11/2011

Required Date: 25/11/2011

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

110

Each

1,527.000

29

29

\*MS21043-4\*

Nut

\*\*

## Location

## Loc Qty

## Loc Code

FG

40

104603

40

ST301

1487

117793

22

118686

470

119309

495

119546

500

29

D3403-3

Manufactured

No

110

Each

13.0000

8

8

\*D3403-3\*

Bushing

\*\*

B76215

## Location

## Loc Qty

## Loc Code

ST052

13

69509

3

71852

10

D3405-041

Manufactured

No

110

Each

6.0000

1

1

\*D3405-041\*

Lug Assembly

\*\*

B77000

## Location

## Loc Qty

## Loc Code

ST474

6

62227

2

73338

4

D3405-043

Manufactured

No

110

Each

2.0000

1

1

\*D3405-043\*

Lug Assembly

\*\*

B76999 12/1/09

## Location

## Loc Qty

## Loc Code

ST423

2

65703

2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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# Picklist Print

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November-11-11 12:50:26 PM

Work Order ID: 76402

\*76402\*

Parent Item: D412-742-013

\*D412-742-013\*

Parent Item Name: Float Skidtube Installation

Start Date: 11/11/2011

Required Date: 25/11/2011

Start Qty: 1.00

Required Qty: 1.00

AN4C47A

Purchased

No

110

Each

57.0000

4

\*\*

\*AN4C47A\*

Bolt

Location

Loc Qty

Loc Code

ST361

57

117163

7

118451

50

Manufactured

No

110

Each

19.0000

1

\*\*

D3407-041

\*D3407-041\*

Tow Ring

Location

Loc Qty

Loc Code

ST463

19

75029

19

Manufactured

No

110

Each

60.0000

2

\*\*

D3417-3

\*D3417-3\*

Washer

Location

Loc Qty

Loc Code

FG

9

33519

9

ST053

51

51648

4

53182

23

66847

24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Work Order ID: 76402

**\*76402\***

Parent Item: D412-742-013

**\*D412-742-013\***

Parent Item Name: Float Skidtube Installation

Start Date: 11/11/2011

Required Date: 25/11/2011

Start Qty: 1.00

Required Qty: 1.00

D3456-1

Manufactured No

110 Each

74.0000

1 1

**\*D3456-1\***

Washer

\*\*

## Location

## Loc Qty

## Loc Code

FG

7

25701

7

ST054

67

66848

3

71165

2

73493

62

110 Each

182.0000

1 1

\*\*

AN3C37A

Purchased

No

**\*AN3C37A\***

BOLT

## Location

## Loc Qty

## Loc Code

ST354

182

116874

11

117010

2

118518

44

118709

50

119324

25

119531

50

110 Each

73.0000

1 1

\*\*

AN3C40A

Purchased

No

**\*AN3C40A\***

BOLT

## Location

## Loc Qty

## Loc Code

ST354

73

112454

23

114442

50

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 76402

**\*76402\***

Parent Item: D412-742-013

**\*D412-742-013\***

Parent Item Name: Float Skidtube Installation

Start Date: 11/11/2011

Required Date: 25/11/2011

Start Qty: 1.00

Required Qty: 1.00

AN3C41A

Purchased

No

110

Each

158.0000

1

1

\*\*

**\*AN3C41A\***

BOLT

Location

Loc Qty

Loc Code

FG

4

103324

4

ST354

154

119035

44

119324

50

119530

60

AN3C42A

Purchased

No

110

Each

38.0000

1

1

\*\*

**\*AN3C42A\***

BOLT

Location

Loc Qty

Loc Code

ST354

38

106176

1

117763

17

118131

20

AN3C43A

Purchased

No

110

Each

38.0000

4

4

\*\*

**\*AN3C43A\***

BOLT

Location

Loc Qty

Loc Code

ST354

38

114455

13

118387

25

AN3C46A

Purchased

No

110

Each

47.0000

5

5

\*\*

**\*AN3C46A\***

BOLT

Location

Loc Qty

Loc Code

ST355

47

118758

47

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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November-11-11 12:50:27 PM

Work Order ID: 76402

**\*76402\***

Parent Item: D412-742-013

**\*D412-742-013\***

Parent Item Name: Float Skidtube Installation

Start Date: 11/11/2011

Required Date: 25/11/2011

Start Qty: 1.00

Required Qty: 1.00

AN960C10L

NAS1149C0332

Purchased

No

110

Each

0.0000

26 26

**\*AN960C10I \***

washer

MS21043-3

Purchased

No

110

Each

727.0000

13 13

**\*MS21043-3\***

Nut

\*\*

\*\*

Location

Loc Qty

Loc Code

FG

72

103691

72

ST301

655

118077

1

118614

477

118686

177

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



REFERENCE ONLY

DART AEROSPACE USA, INC.

IIN-D412-742

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5.2 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List

Item	Qty -013	Qty -043	Part Number	Description
	1 X		D412-742-013	FLOAT SKIDTUBE INSTALLATION
	1	X	D412-742-043	FLOAT SKIDTUBE
		1	D3391-043	412 FLOAT SKIDTUBE
1		*24	*AN3C4A	*BOLT
3		*10	*AN3C6A	*BOLT
4		*4	*AN3C7A	*BOLT
5		*38	*AN960C10L	*WASHER
21		*1	*D4095-041	*WEARSHOE (REPLACES D3564-1)
22		*1	*D4095-043	*WEARSHOE (REPLACES D3564-3)
23		*1	*D4095-045	*WEARSHOE (REPLACES D3564-5)
10		*1	*D3391-021	*412 FORWARD TUBE
11		**1	**D3401-041	**TOW CAP
12A		**10	**AELS-1032-225	**INSERT (REPLACES NAS1330S3KB166)
13		**10	**AN3C4A	**BOLT
14A		**4	**D3672-1	**WASHER (REPLACES NAS1515H3L)
14B		**10	**AN960C10L	**WASHER
24		**1	**D4095-051	**WEARSHOE (REPLACES D3564-13)
20		*1	*D3391-023	*412 MID TUBE
28		**20	**AELS-1032-130	**INSERT (REPLACES NAS1330S3KB116)
30		*1	*D3391-025	*412 AFT TUBE
25		**1	*D4095-049	**WEARPAD (REPLACES D3537-1)
26		**1	*D4095-047	**WEARPAD (REPLACES D3537-7)
31		**1	**D2646	**AFT CAP
32		**14	**AELS-1032-130	**INSERT
36		**8	**AELS-1032-225	**INSERT (REPLACES NAS1330S3KB366)
37A		**6	**AN3C4A	**BOLT
37B		**4	**AN3C5A	**BOLT
38A		**2	**D3672-1	**WASHER (REPLACES NAS1515H3L)
38B		**10	**AN960C10L	**WASHER

(CONTINUED ON PAGE 20)

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Revision: E  
Date: 11.10.19

(CONTINUED FROM PAGE 19)

Item	Qty -013	Qty -043	Part Number	Description
40	1		D2571	SADDLE, FWD OUTSIDE
41	1		D2572	SADDLE, FWD INSIDE
42	1		D2573	SADDLE, AFT OUTSIDE
43	1		D2574	SADDLE, AFT INSIDE
44	2		D2876	SADDLE SPACER
45	2		D2877	SADDLE SPACER
46A	8		D3403-1	BUSHING
46B	8		D3403-5	BUSHING
47A	4		D2747	SET SCREW
47B	2		D3533-1	SET SCREW
48	16		AN4C6A	BOLT
49A	4		AN4C52A	BOLT
49B	4		AN4C53A	BOLT
50	8		AN6C12A	BOLT
51A	32		D3672-3	WASHER (REPLACES NAS1515H4L)
51B	32		AN960C416L	WASHER
52A	8		D3672-9	WASHER (REPLACES NAS1515H6L)
52B	8		AN960C616L	WASHER
53	8		D3672-11	WASHER (REPLACES NAS1515H7L)
54	24		MS21043-4	NUT
55	4		AN4C7A	BOLT
56	2		D3591-1	BUSHING
60	8		D3403-3	BUSHING
61	1		D3405-041	GHW LUG
62	1		D3405-043	GHW LUG
63	4		AN4C47A	BOLT
64	4		MS21043-4	NUT
70	1		D3407-041	TOW RING
71	2		D3417-3	WASHER
72	1		MS21043-4	NUT
73	1		D3456-1	WASHER
91	1		AN3C37A	BOLT
92	1		AN3C40A	BOLT
93	1		AN3C41A	BOLT
94	1		AN3C42A	BOLT
95	4		AN3C43A	BOLT
97	5		AN3C46A	BOLT
99	26		AN960C10L	WASHER
100	13		MS21043-3	NUT

\*DENOTES PART IS INCLUDED WITH D3391-043 ASSEMBLY ABOVE

\*\*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE